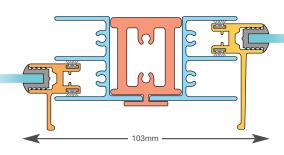
ing Details

Standard Mullion/Transom

- Maintains clean lines
- Colour matched to frames
- Accepts common 36mm frame depth of Series 10, 20, 30, 40, 41, 42, 45, 46 and 50
- 'H' profile to room side face gives positive frame location and ensures a good seal



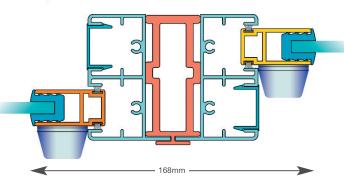
Heavy Duty Mullion/Transom

- Maintains clean lines
- Colour matched to frames
- Couples Series 60, 80 and 90 to each other and to other
- 'H' profile to room side face gives positive frame location and ensures a good seal

Box mullions

130mm

76mm x 38mm or 45mm x102mm box sections may be specified for wide span transoms or mullions that provide a partition location point (not illustrated)



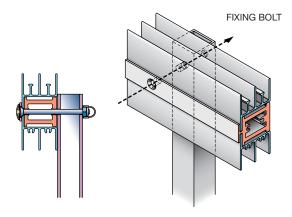
Transom Support

Guidance

- Transom spans above 1.4m may require separate support
- Factors will include the upper window
 - style
 - size
 - glazing

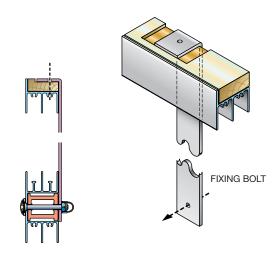
Standard method

25mm box section set behind interlock stile and bolted to transom



Alternative method

25mm flat bar hanger bolted to transom. This method is weight dependent.



Shaped coupling

